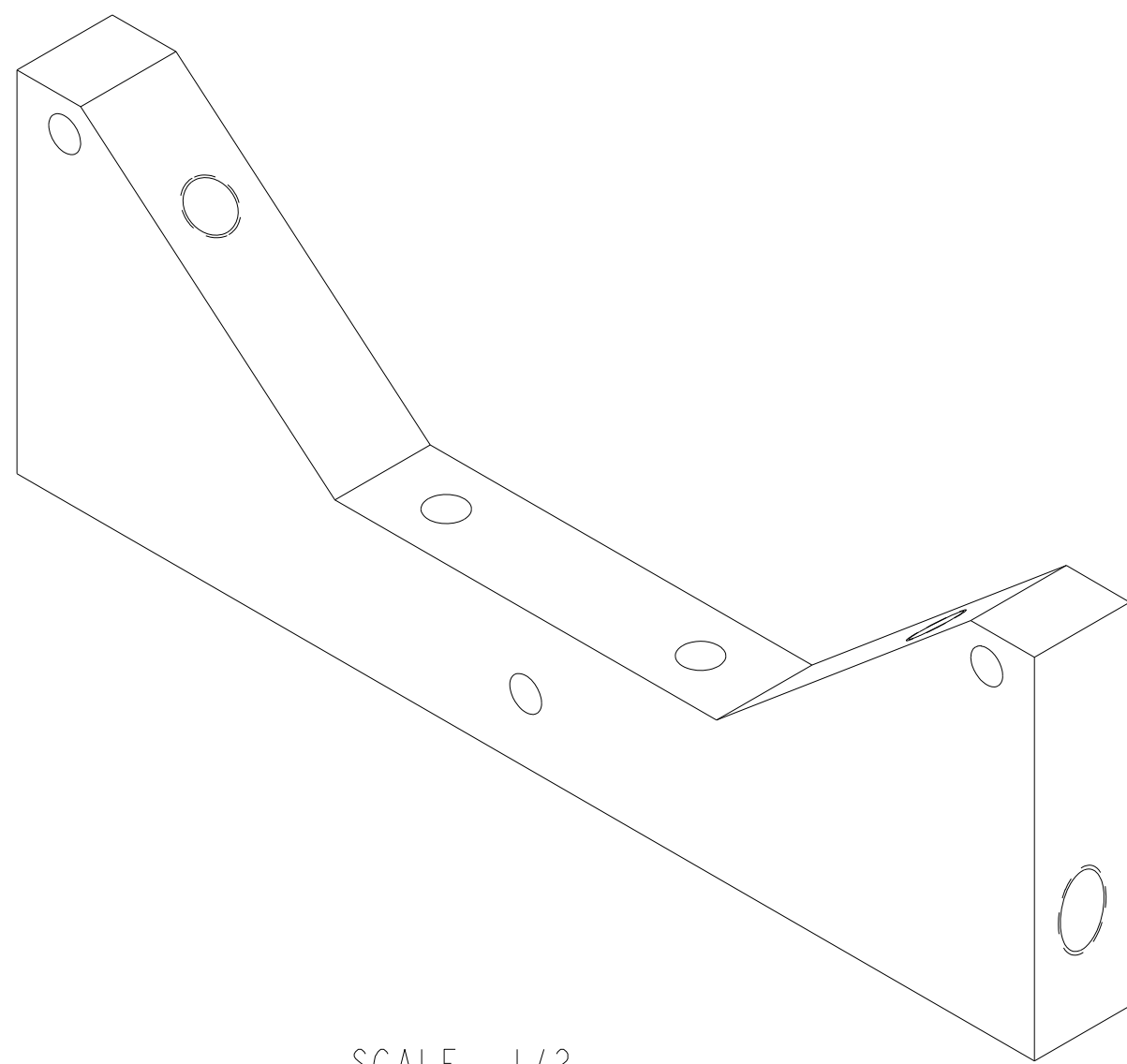
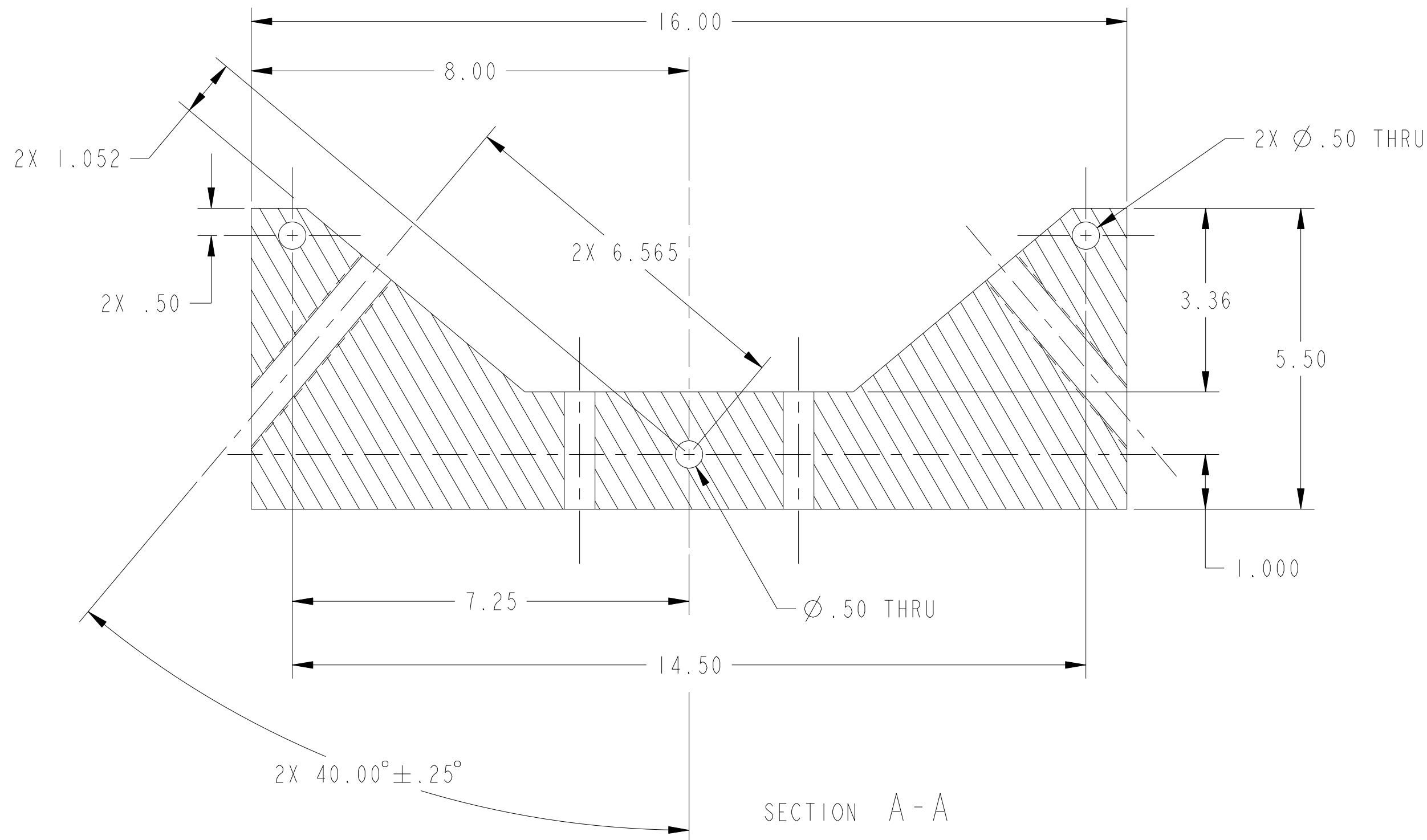
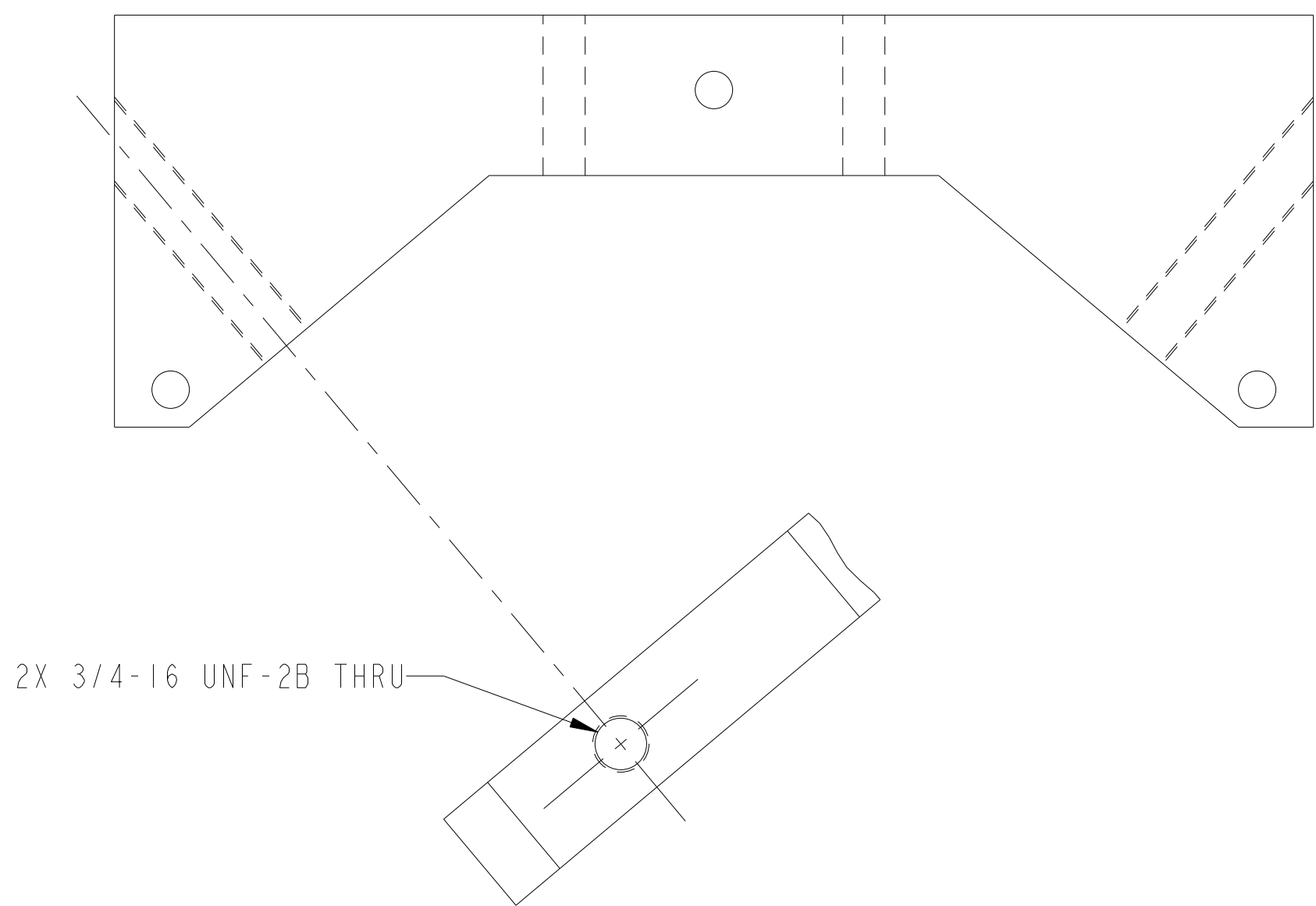
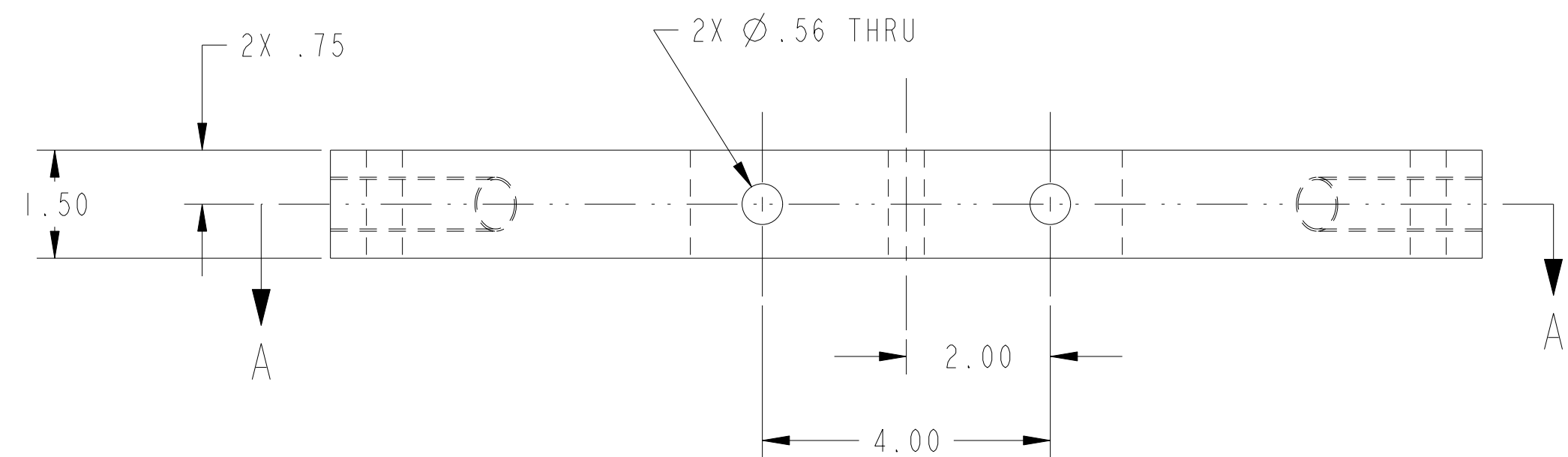


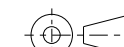


[illegible]

SCALE 1/2



ALUMINUM 6061 T6	ASTM B209	8 LBS
MATERIAL	SPECIFICATION	WEIGHT
PART INFORMATION		

QUALITY VERIFICATION		DIMENSIONS ARE IN INCHES		APPROVALS		<div> THIS DRAWING IS THE PROPERTY OF OAK RIDGE NATIONAL LABORATORY DEPARTMENT OF ENERGY UNDER U.S. GOVERNMENT CONTRACT DE-AC05-00OR22725 OAK RIDGE, TENNESSEE</div> <div> NEUTRON SCIENCES</div>			
DOCUMENTS REQUIRED	APPLICABLE	DIMENSIONING AND TOLERANCING IN ACCORDANCE WITH ASME Y14.5M,2009		DESIGNER S ROY	DATE 6/12/2014	<div>N3He EXPERIMENT CHAMBER MOUNTING SUPPORT</div> <div>SIZEDRAWING NUMBER D FUND13N3HE10M8U8713A073</div> <div>SCALE1/2CAD MODEL FUND13N3HE10M8U8713A073MODEL REV0SHEET 1 of 1</div> <div>THIS DRAWING PREPARED ON Pro/ENGINEER</div>			
MATERIAL MILL TEST REPORT		DO NOT SCALE DRAWING		DETAILER S ROY	DATE 6/12/2014				
LEAK TEST REPORT		DEFAULT TOLERANCES		CHECKER	DATE				
CLEANING CERT		ENGINEER		DATE					
WELD / BRAZE INSPECTION REPORT		TEAM LEAD		DATE					
HEAT TREAT REPORT (W/CHART)		GROUP LEAD		DATE					
DIMENSIONAL REPORT		CHIEF ENGR		DATE					
MATERIAL SELLER TEST		VERIFIER		DATE					
FUNCTIONAL TEST REPORT		CONTROL SYSTEM		RELEASE					
DEVIATION REQUEST	✕	REMOVE ALL BURRS AND BREAK SHARP EDGES: .060		4					
NONCONFORMANCE REPORT	✕	SURFACE ROUGHNESS: 125 RMS MAX		SNS PROCEDURE					
		THIRD ANGLE PROJECTION		NFDD-ENG-001					
QA REP	DATE								

FUND13N3HE10M8U8713A070
NEXT USED ASSEMBLIES