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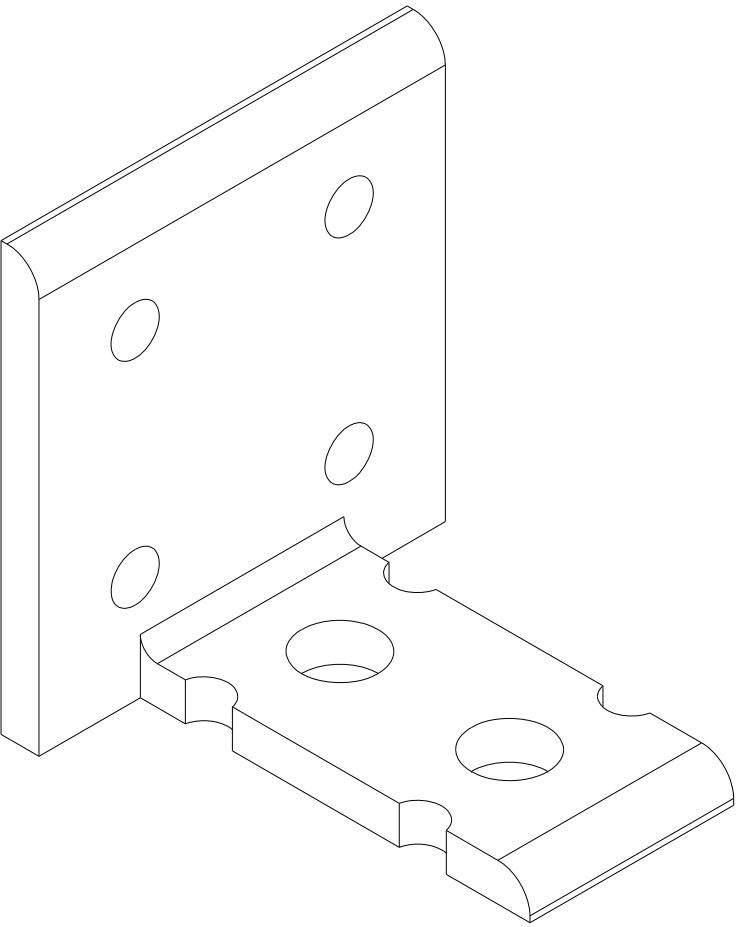
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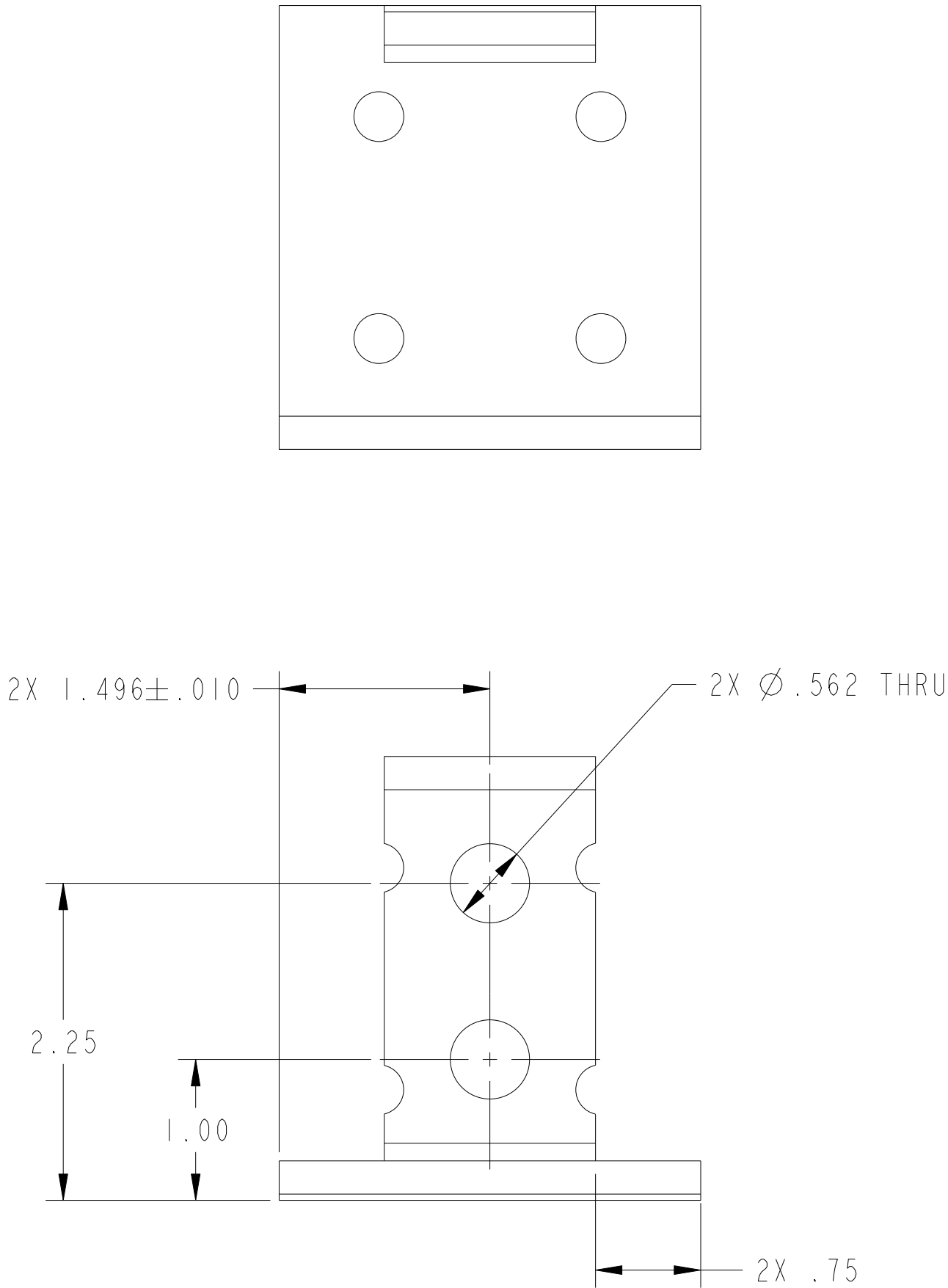
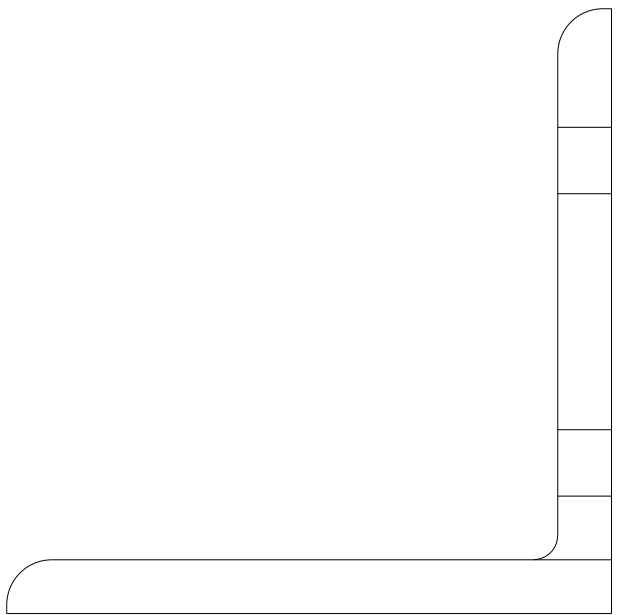
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REVISIONS															
REV	TYPE	DESCRIPTION OF CHANGE										DES	DET	CK	ENG
0		ORIGINAL ISSUE										TL	GL	CE	VER
												DATE			

NOTES:


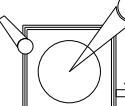
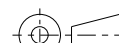
I McMaster Carr
1-404-346-7000
WWW.MCMASTER.COM
MAKE FROM P/N 5537T192



SCALE 1/1



I 5537T192 ALUMINUM BRACKET	---	0 LBS
MATERIAL	SPECIFICATION	WEIGHT
PART INFORMATION		

QUALITY VERIFICATION		DIMENSIONS ARE IN INCHES		APPROVALS		<div><div> OAK RIDGE NATIONAL LABORATORY DEPARTMENT OF ENERGY UNDER U.S. GOVERNMENT CONTRACT DE-AC05-00OR22725 OAK RIDGE, TENNESSEE</div><div> NEUTRON SCIENCES</div><div>N3He EXPERIMENT CHAMBER MOUNTING BRACKET</div></div>			
		DRAFTING STANDARD: ASME Y14.100		DESIGNER S ROY DATE 6/16/2014					
DOCUMENTS REQUIRED	APPLICABLE	DIMENSIONING AND TOLERANCING IN ACCORDANCE WITH ASME Y14.5M, 2009		DETAILER S ROY DATE 6/16/2014					
MATERIAL MILL TEST REPORT		DO NOT SCALE DRAWING		CHECKER DATE					
LEAK TEST REPORT		DEFAULT TOLERANCES		ENGINEER DATE					
CLEANING CERT		LINEAR ANGULAR		TEAM LEAD DATE					
WELD / BRAZE INSPECTION REPORT		X.XX ±.01 ±.5°		GROUP LEAD DATE					
HEAT TREAT REPORT (W/CHART)		X.XXX ±.005		CHIEF ENGR DATE					
DIMENSIONAL REPORT		REMOVE ALL BURRS AND BREAK SHARP EDGES: .060		VERIFIER DATE					
MATERIAL SELLER CERT		SURFACE ROUGHNESS: 125 RMS MAX		CONTROL SYSTEM 4 RELEASE					
FUNCTIONAL TEST REPORT		THIRD ANGLE PROJECTION		SNS PROCEDURE NFDD-ENG-001					
DEVIATION REQUEST	✗								
NONCONFORMANCE REPORT	✗								
FUND13N3HE10M8U8713A070		QA REP	DATE			SIZE	DRAWING NUMBER	REV	
NEXT USED ASSEMBLIES						D	FUND13N3HE10M8U8713A076	0	
						SCALE	CAD MODEL	MODEL REV SHEET	
						1/1	FUND13N3HE10M8U8713A076	0 1 of 1	
						THIS DRAWING PREPARED ON Pro/ENGINEER			