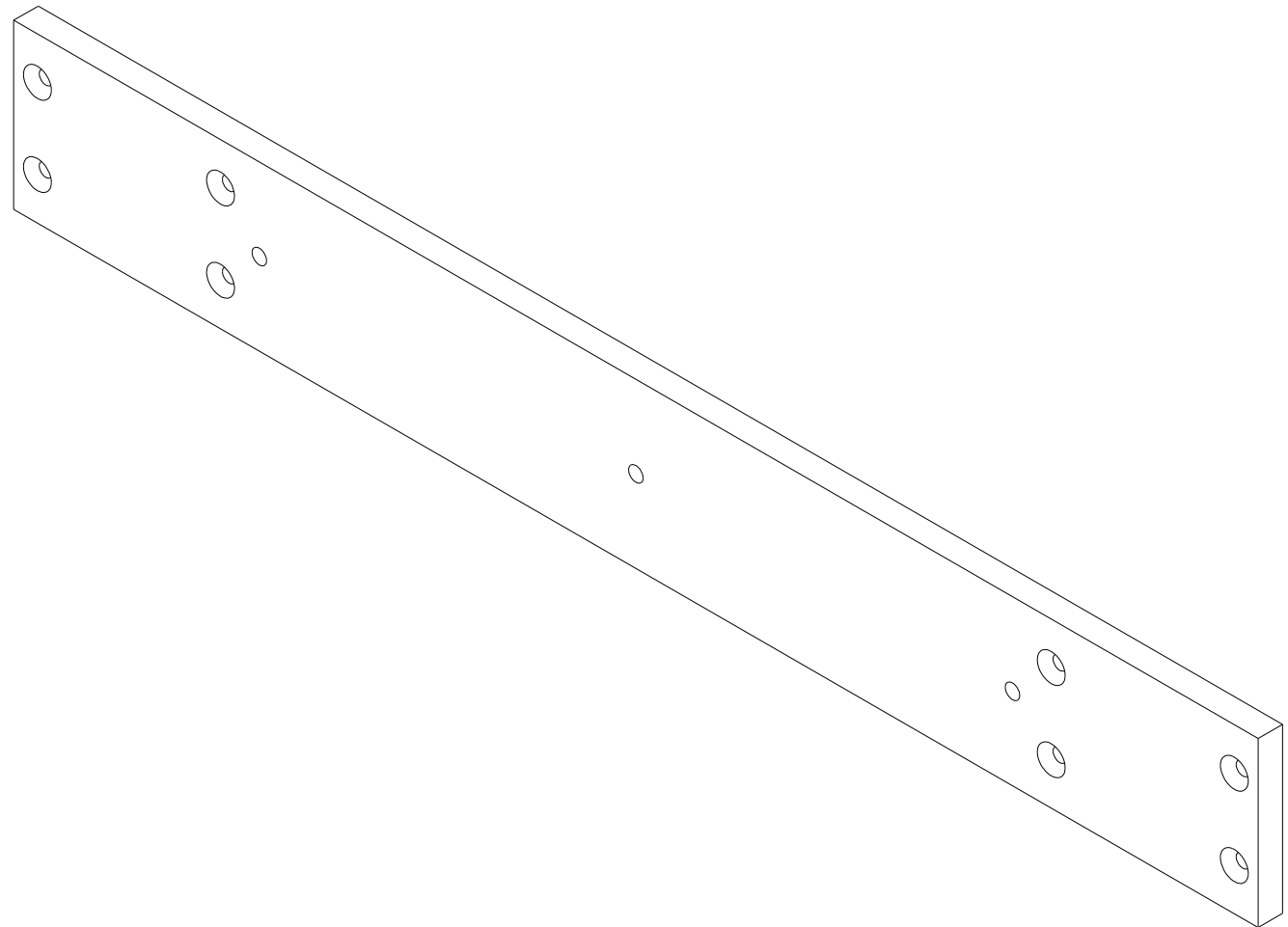





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REVISIONS											
REV	TYPE	DESCRIPTION OF CHANGE							DES	DET	CK
0		ORIGINAL ISSUE							ENG	TL	GL
									CE	VER	DATE



SCALE 1/2

ALUMINUM 6061 T-6	ASTM B209	2 LBS
MATERIAL	SPECIFICATION	WEIGHT
PART INFORMATION		

QUALITY VERIFICATION		DIMENSIONS ARE IN INCHES DRAFTING STANDARD: ASME Y14.100 DIMENSIONING AND TOLERANCING IN ACCORDANCE WITH ASME Y14.5M.2009 DO NOT SCALE DRAWING DEFAULT TOLERANCES LINEAR ANGULAR X.XX ±.01 ±.5° X.XXX ±.005 REMOVE ALL BURRS AND BREAK SHARP EDGES: .060 SURFACE ROUGHNESS: 125 RMS MAX THIRD ANGLE PROJECTION		APPROVALS		<div> THIS DRAWING IS THE PROPERTY OF OAK RIDGE NATIONAL LABORATORY DEPARTMENT OF ENERGY UNDER U.S. GOVERNMENT CONTRACT DE-AC05-00OR22725 OAK RIDGE, TENNESSEE  NEUTRON SCIENCES N3He EXPERIMENT CHAMBER MOUNT ISOLATOR MOUNT PLATE E FUND13N3HE10M8U8713A077 0</div>	SIZE	DRAWING NUMBER	MODEL REV SHEET	REV				
DOCUMENTS REQUIRED	APPLICABLE	DESIGNER S ROY	DATE 6/16/2014											
MATERIAL WILL TEST REPORT		DRAWN S ROY	DATE 6/16/2014											
LEAK TEST REPORT		CHECKER	DATE											
CLEANING CERT		ENGINEER	DATE											
WELD T. GRADE INSPECTION REPORT		TEAM LEAD	DATE											
HEAT TREAT REPORT (W/CHART)		GROUP LEAD	DATE											
DIMENSIONAL REPORT		CHIEF ENGR	DATE											
MATERIAL SELLER CERT		VERIFIER	DATE											
FUNCTIONAL TEST REPORT		CONTROL SYSTEM	DATE											
DEVIATION REQUEST	✗	SNS PROCEDURE	RELEASE											
NONCONFORMANCE REPORT		4												
GA REP	DATE			NFDD-ENG-001							SCALE	1/1	1/1	0
						THIS DRAWING PREPARED ON ProENGINEER								