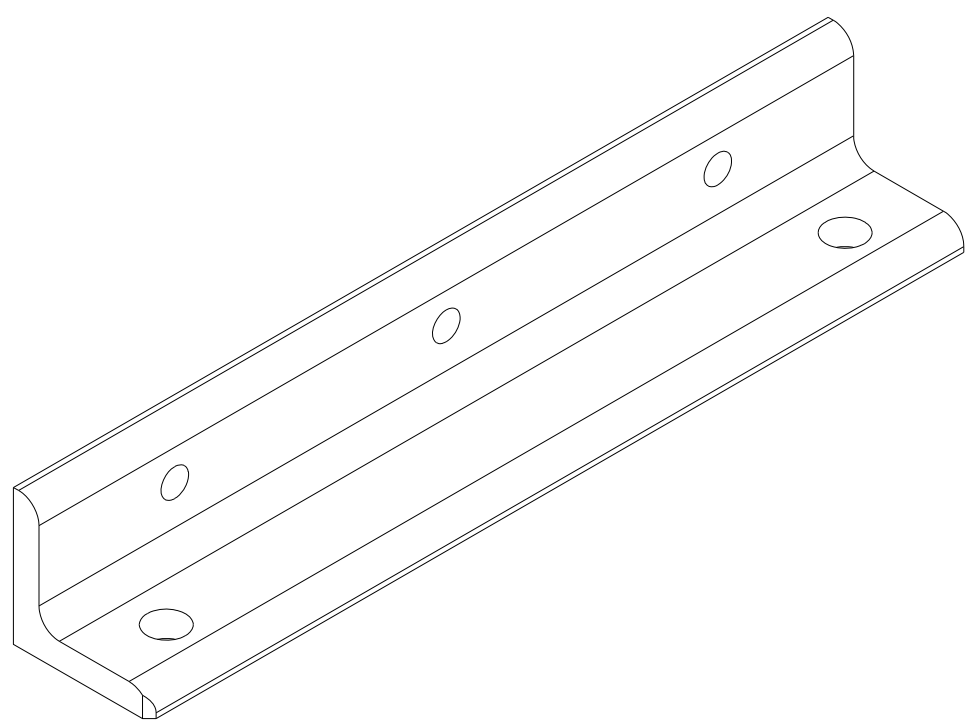
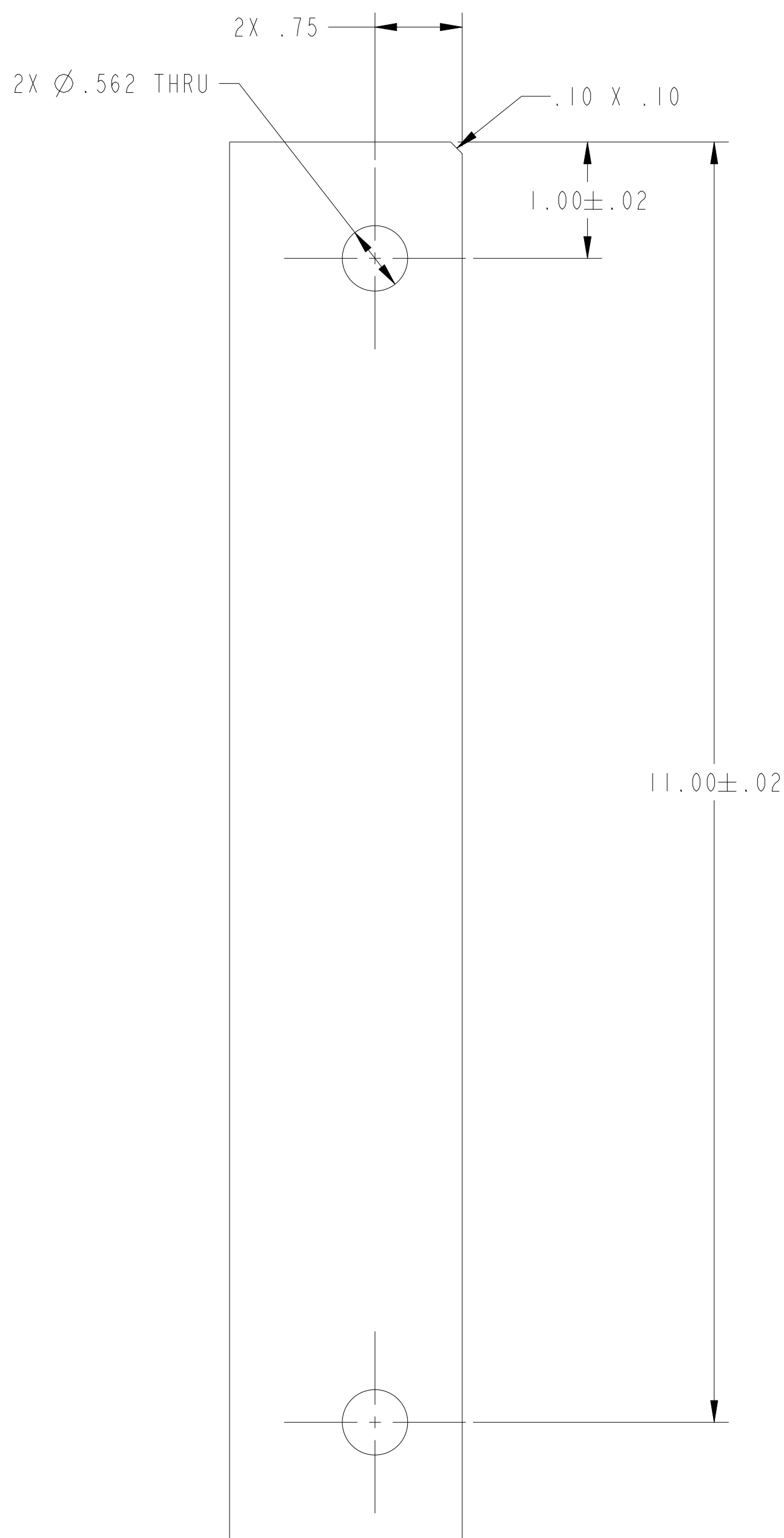
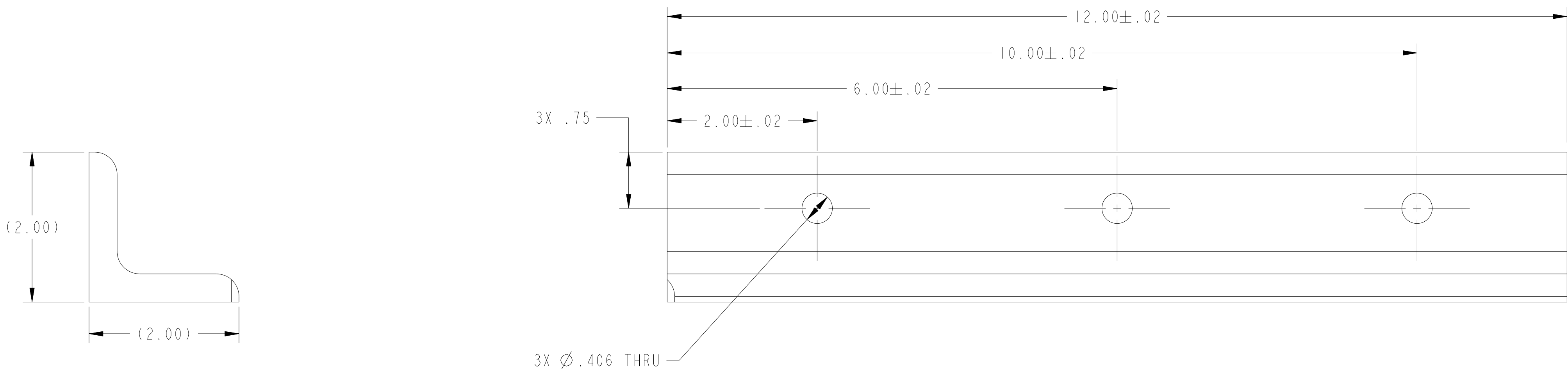



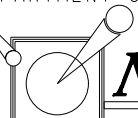
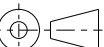
[illegible]

SCALE 1 / 2

NOTES:

1 EXISTING BRACKET LOCATED
IN BEAM LINE 13 CAVE.

1	CARBON STL 2" X 2" 3/8" THK ANGLE	A36	4 LBS
	MATERIAL	SPECIFICATION	WEIGHT
	PART INFORMATION		

QUALITY VERIFICATION		DIMENSIONS ARE IN INCHES		APPROVALS		 THIS DRAWING IS THE PROPERTY OF OAK RIDGE NATIONAL LABORATORY DEPARTMENT OF ENERGY UNDER U.S. GOVERNMENT CONTRACT DE-AC05-00OR22725 OAK RIDGE, TENNESSEE 			
DOCUMENTS REQUIRED		DRAFTING STANDARD: ASME Y14.100		DESIGNER		DATE		DATE	
APPLICABLE		DIMENSIONING AND TOLERANCING IN ACCORDANCE WITH ASME Y14.5M, 2009		DETAILER		DATE		DATE	
MATERIAL MILL TEST REPORT		DO NOT SCALE DRAWING		CHECKER		DATE		DATE	
LEAK TEST REPORT				ENGINEER		DATE		DATE	
CLEANING CERT				TEAM LEAD		DATE		DATE	
WELD / BRAZE INSPECTION REPORT				GROUP LEAD		DATE		DATE	
HEAT TREAT REPORT (W/CHART)		DEFAULT TOLERANCES		CHIEF ENGR		DATE		DATE	
DIMENSIONAL REPORT		LINEAR ANGULAR		VERIFIER		DATE		DATE	
MATERIAL SELLER CERT		X.XX ±.01 ±.5°		CONTROL SYSTEM		RELEASE		RELEASE	
FUNCTIONAL TEST REPORT		X.XXX ±.005		SNS PROCEDURE		SCALE		SCALE	
DEVIATION REQUEST		REMOVE ALL BURRS AND BREAK SHARP EDGES: .060		THIRD ANGLE PROJECTION		1/1		1/1	
NONCONFORMANCE REPORT		SURFACE ROUGHNESS: 125 RMS MAX				CAD MODEL		CAD MODEL	
QA REP		DATE		NFDD-ENG-001		FUND13N3HE55M8U8713A008		FUND13N3HE55M8U8713A008	
						-		-	
						1 of 1		1 of 1	
						THIS DRAWING PREPARED ON		Pro/ENGINEER	

FUNDI3N3HE55M8U87I3A00I
NEXT USED ASSEMBLIES